

# T-Wall Classic Acrylic Finish

## Description

*T-Wall Classic Acrylic Finish* is a high quality trowel grade textured coating material. *T-Wall Classic Acrylic Finish* is pre-colored, pre-textured and ready to trowel on directly out of the pail. The three standard textures available are:

**Swirl Ultra Coarse**- a deep open swirl pattern;

**Swirl Coarse**- a medium open swirl pattern;

**Swirl Fine** - a light swirl pattern;

*T-Wall Classic Acrylic Finish* provides a weatherproof, attractive flat finish that is designed for a high degree of elongation, permanent flexibility, maximum adhesion and long term durability.

All *T-Wall Classic Finishes* are formulated with high-grade quality pigments and resins exceed all industry standards for performance and durability.

*T-Wall Classic Finishes* are suited for all exterior and interior applications.

## Application

The substrate must be clean and free of loose particles, oils or any substance that would interfere with bond. A smooth cementitious substrate (such as T-Wall Soft Coat Base Coat or T-Wall Hard Coat Base Coat) is recommended. For interior use, any smooth substrate (such as drywall) will do. A smooth, even substrate will provide better coverage, uniform texture, and a better result than a rough substrate. Glossy surfaces need to be roughened.

Open a new 5-gallon pail of *T-Wall Classic Acrylic Finish* and mix with a low speed mechanical for 1 minute. If necessary, add up to 6 ounces of clean water to adjust workability. Using a stainless steel trowel, apply *T-Wall Classic Acrylic Finish* to the substrate. Use firm pressure to trowel on the coating. Trowel to the thickness of the largest aggregate in the *T-Wall Acrylic Finish*. Try not to over-trowel the coating. Work to a natural stop or break. Float the finish within 2 - 5 minutes after being troweled, depending on drying conditions. Do not let the *T-Wall Acrylic Classic Finish* begin to dry before floating is completed. For the Swirl textures, a foam float or plastic trowel is often used. The face of the trowel or float is kept flat to the wall using light to moderate pressure and circular sweeping strokes. Do not over-float the Finish.

## Features

- Meets VOC, VOS requirements

For additional information, please contact our Technical Department.

- Is a 100% acrylic water-based coating
- Does not create a vapor barrier
- Protects against all weather conditions
- Provides a long lasting, attractive finish
- Resists dirt pickup and is non-chalking

## Technical Data

Flash point	>200 F	Seta
Density	11.5 lb/gal	
Viscosity	approx 1 MM cps	
pH	9.0 - 9.8	
Elongation	100%	ASTM D412
Solids	> 80%	ASTM D1044
Accelerated Weathering 2000 hrs	pass	ASTM G23
Mildew Resistance	pass	Mil Std 810D
Flame Spread Index	5	ASTM E84

## Coverage

<b>Swirl Ultra Coarse</b>	90 - 120 sq.ft. / pail
<b>Swirl Coarse</b>	130 - 160 sq.ft. / pail
<b>Swirl Fine</b>	140 - 160 sq.ft. / pail

## Handling and Storage

Do not apply to frozen or saturated surfaces. Do not apply if precipitation is forecast within 8 hours of application. Do not apply if the temperature cannot be maintained above 40°F for 24 hours. Shelf life in closed containers is 12-18 months when stored at 50-100°F. Keep containers sealed and under cover when not in use.

## Maintenance

If *T-Wall Classic Acrylic Finish* becomes dirty or stained, clean with a mild cleaner solution and low-pressure spray rinse. For scars or hard to clean stains, recoat with *T-Wall Elastomeric*.

## Precautions

*T-Wall Classic Acrylic Finish* is an alkaline water based material. Do not ingest. Avoid contact with skin and eyes. In case of contact, flush with water. For contact with eyes, get immediate medical attention in addition to flushing. Wear safety glasses and protective clothing. Keep out of reach of children and pets.

Total Wall Inc.  
888-702-9915  
www.totalwall.com