1. PRODUCT NAME

Total Stop MD
Moisture Drainable Exterior Insulated and Finish System (EIFS)

2. MANUFACTURER

Total Wall, Inc.
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3. DESCRIPTION

Total Stop MD Moisture Drainable EIFS is a non-bearing exterior cladding for commercial and residential structures. This system is used to weatherproof, beautify and insulate any structure. The advantages of this exterior cladding system are:

- It provides an effective means for water to escape from the system and protects sheathing and framing from moisture damage.
- It is light weight and will not stress the design structure.
- It does not use interior space.
- It is highly energy efficient.
- The exterior insulation tends to move the dew point toward the outside of the wall.
- Any combination of color or texture can be achieved.
- The structure is easily accessorized with architectural enhancements made of the same materials as the wall system (arches, quoins, etc.).

Limitations:

Total Wall, Inc. products must be applied in temperatures of 40° F or higher. The freshly applied products must be protected from precipitation and the temperature maintained at 40° F or greater for 24 hours. Stored products must be kept covered, protected from sun and freezing conditions. Total Wall, Inc. products must be installed by certified Total Wall registered applicators. Only registered applicator installations are eligible for a System Warranty. Total Wal, Inc. reserves the right to use certified inspectors on any phase of installation.

Materials:

Total Stop MD Moisture Drainable EIFS consists of 6 layers or constituents:

1. Substrate
2. Moisture barrier / Drainage plane
3. Attachment
4. Rigid insulation
5. Base coat / Reinforcing mesh
6. Finish coat

Layer 1 - Substrate

Approved substrates and sheathings include:

- Masonry
  - Brick
  - Concrete block
- Concrete
- Stucco
- Sheathings
  - Cement board
  - Siliconized core gypsum
  - Exterior grade plywood
  - Oriented strand board
- Exterior grade gypsum

Layer 2 - Moisture Barrier / Drainage Plane

The liquid applied moisture barrier, Total Stop RA, is a premixed, roller or spray applied moisture barrier. The drainage channel is created using vertical ribbons of base coat adhesive.
Layer 3 - Attachment

Using a notched trowel (3/8" x 1/2" x 1 1/2"), apply either Total Wall T-2000 Base Coat, or Total Wall Foam N' Base Coat ES, in 3/8" x 1/2" vertical ribbons, spaced 1 1/2" apart.

Layer 4 - Rigid Insulation

The rigid insulation board must be 1 pound per cubic foot density Expanded Polystyrene (EPS) board manufactured in accordance with Total Wall, Inc. specifications and meeting ASTM C578 Type I Class A requirements, be fully cured for dimensional stability, and have a minimum thickness of 1" and a maximum thickness of 4".

Layer 5 - Base Coat and Reinforcing Mesh

The entire surface of the foam is covered with reinforcing mesh embedded with a special base coat material. A Total Wall synthetic finish coating is required for optimum results in appearance and performance.

Base Coat:

1. Total Wall T-2000 Base Coat
   This product is a dry powder that contains Portland cement, polymer, specialty aggregates and curing agents. It is available in 50 lb. bags in white or grey. The product is mixed with water at the job site using a jiffy mixer blade and drill (or a mortar mixer) until a mortar-like consistency is achieved (about 5 quarts of water per 50 lb. bag). The mix is allowed to stand for five minutes and is then remixed. More water may be added if necessary, to adjust final consistency. If the mix is too wet, dry product may be mixed in to decrease slump. Typical pot-life will be from 30 to 45 minutes. If the mix stiffens during use, it may be re-tempered by adding a few ounces of water and remixing.

2. Total Wall EZ Base NCB (Non-Cement Base Coat)
   This product is a ready to use, fully synthetic base coat. Mix before use. Product may be thinned by adding 4 - 6 ounces of water per 5-gallon pail of EZ Base NCB while mixing. Mix with a low speed jiffy mixer blade on a drill.

3. Total Wall Foam N' Base Coat ES
   This product contains a liquid acrylic polymer plus specialty aggregates and modifiers. Mix with a 1:1 ratio by weight with Type I, II, or I-II Portland cement at the job site. Add 16 - 24 ounces of water per 5-gallon pail of mix to adjust to a mortar-like consistency. Wait 5 minutes, and then remix. Pot-life will be from 30 to 45 minutes. If the mix stiffens during use, add a few ounces of water and remix.

Reinforcing Mesh:

1. Standard Mesh
   A polymer coated woven fiberglass mesh with a weight of ~ 4 ounces per yard and a relative impact resistance of 25-35 in/lbs. Runs of standard reinforcing mesh are lapped 2.5".

2. Enhanced Mesh
   A polymer coated woven fiberglass mesh with a weight of ~ 6 ounces per yard and a relative impact resistance of 35-45 in/lbs. Runs of enhanced reinforcing mesh are lapped 2.5".

3. Intermediate Mesh
   A polymer coated woven fiberglass mesh with a weight of ~ 11 ounces per yard and a relative impact resistance of 75-95 in/lbs. Runs of intermediate reinforcing mesh are lapped 2.5".

4. High Impact Mesh
   A polymer coated woven fiberglass mesh with a weight of ~ 15 ounces per yard and a relative impact resistance of 180-220 in/lbs. Runs of high impact mesh are butted and covered with a layer of Standard Mesh.

5. Ultra-High Impact Mesh
   A polymer coated woven fiberglass mesh with weight of ~ 20 ounces per yard and a relative impact resistance of 230-240 in/lbs. Runs of Ultra-High Impact

Mesh are butted and covered with a layer of Standard Mesh.

Layer 6 - Finish Coat

The Finish Coat is the outer coating which gives color and texture to the system. The Finish coat also provides protection against weather, mildew, and pollution. All Total Wall Finishes are 100% acrylic based, giving superior durability, and are available in two grades:

1. Premier Grade
   Premier grade is rich in internally plasticized acrylic polymer, which provides for exceptional movement.

2. Journeyman Grade
   Journeyman grade is designed for superior workability and performance.

Total Wall Finishes are available in the following textures and may be trowel or spray applied:

1. Swirl Coarse - generates a traditional wormhole appearance at ~ 0.078".

2. Ultra Coarse - generates a very coarse wormhole appearance at 0.098"

3. Swirl Fine - generates a traditional wormhole appearance at ~ 0.078".

4. Shot Blast Coarse - generates a coarse limestone appearance at ~ 0.0599".

5. Shot Blast Medium - generates a coarse limestone appearance at ~ 0.0789".

6. Shot Blast Fine - generates a very fine limestone appearance at ~ 0.044".

7. Freestyle - generates a variety of hand-applied textures at varying thicknesses.

8. Gemstone - generates a variety of marble grain looks using colored aggregates in a clear acrylic base at ~ 0.046".

Applicable Standards:

Total Wall, Inc. has had extensive testing performed on each individual system component and on the assembled system by certified and code approved.
Acrylic polymer coating over coated fiberglass embedded in polymer modified Portland cement
Flame spread <5 ASTM E84
Weight ~ .08 - .09 lb. per ft² at 1”.

4. TECHNICAL DATA

B. Minimum Tools and Equipment
✓ Drill mixer 1/2” and jiffy mix-blade
✓ Drill and appropriate bits and tips (if mechanical fasteners are being used)
✓ Razor knife
✓ Tape measure
✓ Level
✓ Rasp
✓ Bucket brush
✓ Chalk-line
✓ Stainless steel trowel
✓ Margin trowel
✓ Appropriate float
✓ Staple gun and staples
✓ Hot knife tool or fine-toothed saw for cutting foam boards

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C. Applying the Moisture Barrier to the wall
Using a margin trowel, putty knife or steel trowel, apply a tight skim coat of Total Stop RA directly into the sheathing joints. If the joints are greater than 1/8” in width, a 2 oz reinforcing mesh must be used in addition to the Total Stop RA. Allow the joint material to take an initial cure (approx. 4 hours). Using a good quality 3/8” nap roller, apply Total Stop RA to the entire sheathing exterior surface in a 15 – 20 mil wet coat. Allow the Total Stop RA to dry and inspect the membrane for voids or pinholes. If voids or pinholes are visible, roll a second coat of Total Stop RA over the first coat in an 8 – 10 mil wet thickness. Allow to dry. Install the PVC drainage track. Be sure the drainage track extends below the sole plate and onto the concrete foundation. Apply weatherproofing tape or Total Flash and Total Wall mesh over the back of the PVC track and onto the Total Stop RA coated sheathing.

D. Mounting the EPS board to the wall
a) All insulation boards must meet specific performance criteria. These criteria include fire resistance, density minimums, and dimensional stability. Any discolored or warped boards must be rasped and used as cut trim pieces.

E. Applying Base Coat and Mesh
a) Using a steel trowel, apply the base coat mix to the entire surface of the foam insulation boards in a 1/8” skim coat.
Dab all fastener heads (if used) with base coat and allow to dry thoroughly before applying base coat to the remainder of the surface area.

b) Immediately embed the reinforcing mesh into the freshly applied base coat. Using a trowel, press the mesh into the base coat by starting at the center and working toward the edges. Press out the air voids and wrinkles to produce a smooth Base Coat. Overlay mesh layers and edges by a minimum of 2.5". Overlay a 9” x 12” section of detail mesh placed at a 45° angle at each window corner and door corner to reinforce these natural stress points. Apply additional base coat as necessary to completely cover the mesh so that the fabric pattern is no longer visible.

c) Allow base coat to cure for a minimum of 18 hours while protecting from freezing and precipitation.

d) Remove any trowel marks by rubbing a pumice stone over the surface.

e) An optional layer of Total Wall primer may be applied to the base coat to assure finish coat color consistency. It is highly recommended to apply a primer before applying any vibrant finish color.

F. Applying the Finish

a) Apply the Total Wall Finish of choice directly out of the bucket onto the cured base coat using a stainless steel trowel.

b) Texture or float the finish to achieve the desired result.

c) Allow the finish to cure by protecting from freezing and precipitation for 24 hours.

G. Installing Sealant

Except for aesthetic joints, all isolation joints must be a minimum width of 1/2” and all expansion joints must be a minimum of 3/4” or 4 times the expected movement, whichever is greater. Joint depth minimums are established by the sealant manufacturer and can be obtained from their literature or by calling Total Wall Technical Services. All insulation board edges must be back-wrapped with mesh and base coat. Apply a primer when recommended by the sealant manufacturer. Insert a proper diameter backer rod to allow for its compression into the joint at a uniform depth. The depth is to allow for the desired thickness caulk bead.

The backer rod must be a closed cell polyethylene material or an extruded polyolefin with a non-absorbing skin.

Prepare the sealant according to the manufacturer’s instructions. Apply the sealant with a pressure gun and properly sized nozzle. Fill the surface of the prepared joint with a smooth, solid, even bead of sealant. The bead must be free of sags, voids and wrinkles. Tool the joint to eliminate air pockets and force contact with the joint surfaces.

H. Architectural Enhancements

Architectural shapes such as quoins, corners, arches, and cornices can be added after the base coat has cured. Foam shapes can be mounted using Total Wall Blue Mastic Adhesive or EnerFoam and temporary or permanent mechanical attachment as applicable. These shapes are then base coated and finished to match the flat wall application described above. Alternatively, finished shapes which match or accent the flat wall system can be mounted to the base coated or finished system. The quoins can be made at the job site or ordered, along with any architectural enhancement, from Total Wall, Inc. completely prefabricated and ready to mount to the wall.

I. Precautions

Although this system will safely release water that inadvertently reaches behind the EIFS, it is designed to be constructed to prevent water intrusion. Therefore, all details must be properly constructed. These details include: all caulking, details, kick outs, flashings, terminations, and utility penetrations.

6. AVAILABILITY

Total Wall, Inc. materials are manufactured in Wisconsin and are purchased by Registered Applicators through Total Wall Distributors. Contact your local distributor for a list of Registered Applicators or call Total Wall, Inc. (888-702-9915) customer service for assistance.

7. WARRANTY

Total Wall, Inc. warrants its system against delamination or material defects when properly installed by a Registered Total Wall Applicator according to current Total Wall, Inc. and job specifications in force at the time of installation.

No warranty stated herein must be effective until the goods and labor subject to said warranty have been paid for in full. Total Wall, Inc. makes no other express warranty or warranty of merchantability. Further, Total Wall, Inc. makes no warranty that the products of its manufacture are fit for any particular purpose. Defects caused by misuse, improper storage, mishandling or improper application must not be warranted. Total Wall, Inc. is not responsible for damage or injury for materials not manufactured by Total Wall, Inc., acts of God, structural movement, or defective materials or their application on the warranted structure.